

**Solutions for
hinges and
locking devices
for construction
equipment**



**PINET is specialised in designing and manufacturing
hinges made of rolled metal sheet**

ADVANTAGES OF ROLLED METAL SHEET

- Reduced **cost** compared to stamped and/or machined parts
- **Aesthetic** preferred to welded parts
- Good **vibration resistance** against **severe conditions** of service
- Offers the possibility to incorporate a plastic **cover** hiding screw heads
- Available material: **steel** and **stainless steel** for harsher environment
- Capability to roll a hinge up to **6 mm thick**
- Various **surface** treatments available (zinc plating, cataphoresis, painting,...)
- Easily affixed by **screws** or **welding**
- Production available in **small, medium** and **large batch runs**
- **Simple tools** for production
- **Rapid prototypes** for evaluation purposes

**Manufacture according
to customer drawings**



**Application
Telehandler**

Door cab hinge



**Application
Backhoe**

Door cab hinge



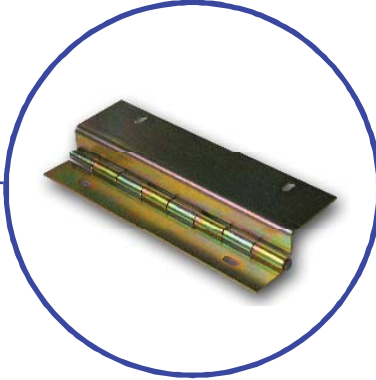
**Application
Excavator**

Door cab hinge
for plastic cover

The PINET solution

Hinges made from 5 mm rolled sheet steel (raw).
Semi-automated manufacture by cutting, forming and rolling sheet metal.
The hinges are affixed by screws on the side of the frame; the door is then assembled on the hinges.
The hinges are painted along with the cabin.

**Manufacture according
to customer drawings**



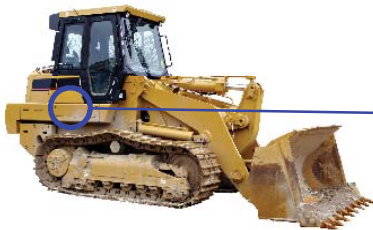
**Application
Excavator**

Engine cowling hinge



**Application
Mini-excavator**

Engine cowling hinge



**Application
Track loader**

Support stay
with stop for footboard

The PINET solution

Hinges made from 3 mm thick rolled sheet steel (raw or zinc plated).
Semi-automated manufacture by cutting, forming and rolling sheet steel.

Support stay made from 5 mm thick stainless steel for a strong mechanical
resistance and corrosion free with riveted pin and oblong hole for fast disassembly.

Standard products



Locking devices

Locking devices for doors and hoods

Design to meet customer requirements



Study of a locking bolt: your case

Bolt to position the driver's seat

Constraints:

Reinforcement of an existing bolt to ensure the specific constraints of construction machinery. Offers precise positioning without play of the seat by using a conical part engaging in a round hole.

Material and surface treatment:

- bracket made from 4 mm thick steel with reinforced zinc plating
- bolt made from 16 mm square steel with reinforced zinc plating
- return spring made of stainless steel

